Hemchandracharya North Gujarat University, Patan

Bachelor of Vocation

Programme on

Textile and Ginning Technology

Curriculum of Sem-II

Offered at

Pramukh Swami Science and H.D. Patel Arts College Sarva Vidyalaya Campus, Kadi

I=INTERNAL EXAM,E=EXTWRNAL EXAM,

ESE=END SEMESTER EXAM, PA=PROGRESSIVE ASSESMENT

SEMESTER II

| Course | Course Title | Credit | | Total | Total Marks | | | | Total |
|--------|------------------------|--------|-----------|-------|-------------|-----|------|--------|-------|
| Code | | Th. | Pra/Field | | T | h. | Prac | ctical | |
| | | | | | Ι | Е | ESE | PA | |
| TGT201 | COMPUTER APPLICATION-1 | - | 2 | 2 | | | 40 | 60 | 100 |
| TGT202 | ENGINEERING WORK SHOP | 4 | 4 | 8 | 40 | 60 | 80 | 120 | 300 |
| | PRACTICE (ELECTRICAL) | | | | | | | | |
| TGT203 | GINNING TECHNOLOGY 1 | 4 | - | 4 | 40 | 60 | | | 100 |
| TGT204 | SPINNING PROCESS 2 | 4 | - | 4 | 40 | 60 | | | 100 |
| TGT205 | GINNING PRACTICE | - | 6 | 6 | | | 80 | 120 | 200 |
| TGT206 | SPINNING PRACTICE | - | 6 | 6 | | | 80 | 120 | 200 |
| | TOTAL | | | 30 | 120 | 180 | 280 | 420 | 1000 |

MODEL PAPER

Hemchandracharya North Gujarat University,Patan Bachelor of Vocation 'Textile and ginning technology' Semester -II External Examination, Month, Year Subject:

| Time: 2 hrs | Date: | Maximum marks: 60 | | | |
|---|-----------------------------|-------------------|--|--|--|
| Q.1 Answer any10 questions. Ea (OBJECTIVEQUESTIONS) | ch question carries 1 mark | (10*1=10 Marks) | | | |
| 1. 2. 3. 4. 5. 6. | | | | | |
| 7. 8. 9. 10. O. 2 Answer any 5 questions. Ea | ch question carries 6 marks | (5*6=30 Marks) | | | |
| (SHORT QUESTIONS) 1. 2. 3. 4. 5. 6. | | | | | |
| Q.3 Answer any 2 question. The (DESCRIPTIVE QUESTIONS) 1. 2. 3. | question carries 10 marks | (2*10=20 Marks) | | | |

B.VOC TEXTILE AND GINNING TECHNOLOGY

Semester II

| Course | Course Title | Credit | | Total | otal M | | | arks | |
|--------|--|--------|-----------|-------|--------|-----|------|--------|------|
| Code | | Th. | Pra/Field | | T | 1. | Prac | ctical | |
| | | | | | Ι | Е | ESE | PA | |
| TGT201 | COMPUTER APPLICATION-1 | - | 2 | 2 | | | 40 | 60 | 100 |
| TGT202 | ENGINEERING WORK SHOP PRACTICE (ELECTRICAL) | 4 | 4 | 8 | 40 | 60 | 80 | 120 | 300 |
| TGT203 | GINNING TECHNOLOGY 1 | 4 | - | 4 | 40 | 60 | | | 100 |
| TGT204 | SPINNING PROCESS 2 | 4 | - | 4 | 40 | 60 | | | 100 |
| TGT205 | GINNING PRACTICE | - | 6 | 6 | | | 80 | 120 | 200 |
| TGT206 | SPINNING PRACTICE | - | 6 | 6 | | | 80 | 120 | 200 |
| | TOTAL | | | 30 | 120 | 180 | 280 | 420 | 1000 |

TGT201:COMPUTER APPLICATION-I

TEACHING AND EVALUATION SCHEME: The objective of evaluation is not only to measure the performance of students, but also to motivate them for better performance. Students are evaluated on the basis ESE for 40 marks and PA for 60 marks.

| Course | Course Title | Credit | | Total | Total Marks | | |
|--------|---------------|---------------|---|-------|-------------|----|-----|
| Code | | Th. Pra/Field | | | Practical | | |
| | | | | | | | |
| | | | | | ESE | PA | |
| TGT202 | COMPUTER | 0 | 2 | 2 | 40 | 60 | 100 |
| | APPLICATION-1 | | | | | | |

| Unit | Major Learning | Topics and Sub-topics |
|--------------------|--|--|
| Unit – I Basics of | 1.1 Describe computer | Basics of Computer System |
| Computer System | hardware and software | 1.1 Concept of Hardware and Software |
| | 1.2 Identify I/O devices | 1.2 Computer block diagram |
| | 1.3 Describe functioning of | 1.3 Input Output unit |
| | CU ALU and memory unit | 1.4 CPU, Control Unit, Arithmetic logic Unit |
| | 1.4 Differentiate various | (ALU), Memory Unit |
| | types of printers | 1.5 Monitor, Printers: Dot matrix, Laser, Inkjet, Plotters, Scanner |
| | 1.5 Explain use of OS | 1.6 System software and Application Software |
| | 1.6 Demonstrate various file handling operations | 1.7 Operating system concepts, purpose and |
| | | functions |
| | | 1.8 Operations of Windows OS. |

| Unit- II | 2.1 Use basics text | Using MS - Word 2007 |
|-----------------|-----------------------------------|--|
| Using MS - Word | formatting features | 2.1 Overview of Word processor |
| 2007 | 2.2 Manipulate text | 2.2 Basics of Font type, size, colour, |
| | 2.3 Use page Setup features | 2.3 Effects like Bold, italic , underline, |
| | 2.4 Use spell and grammar utility | Subscript and superscript, |
| | 2.5 Work with graphics/ | 2.4 Case changing options, |
| | clipart | 2.5 Inserting, deleting, undo and redo, Copy and |
| | 2.6 Create and manipulate | Moving (cutting) text within a document, |
| | table | 2.6 Formatting Paragraphs and Lists |
| | 2.7 Use auto shapes and | 2.7 Setting line spacing; single |
| | its formatting with text | 2.8 Page settings and margins including header and footer |
| | | 2.9 Spelling and Grammatical checks |
| | | 2.10Table and its options, Inserting rows or |
| | | columns, merging and splitting cells, Arithmetic Calculations in a Table. |

| Unit | Major Learning | Topics and Sub-topics |
|------------------|---------------------------|---|
| Unit– III | 3.1 Use basic formatting | Using MS - Excel 2007 |
| Using MS - Excel | and data entry features | 3.1 Introduction to Excel 2007, |
| 2007 | 3.2 Use formula and | 3.2 Introduction to data, Cell address, Excel |
| | functions | Data Types, Concept of hyperlink |
| | 3.4 Create and manipulate | 3.3 Introduction to formatting, number, text and date formatting |
| | | 3.4 Concept of worksheet and workbook |
| | options | 3.5 Understanding formulas, Operators in Excel |
| | 3.6 Setup page layout and | 2007, Operators Precedence, Understanding |
| | print worksheet | Functions, Common Excel Functions such as |
| | | sum, average, min, max, date, transpose, In, And, or, sqrt, power, upper, lower. |
| | | 3.6 Types of graphics : Word art, auto shapes , Images |
| | | 3.7 Introduction to charts, overview of different |
| | | types of charts available with Excel |
| | | 3.8 Concept of print area, margins, header, |
| | | footer and other page setup options |

LEARNING RESOURCES:

A. List of Books

| Sr. | Author | Title of Books | Publication |
|-----|-------------------------------|------------------------------|-------------------------------|
| No. | | | |
| 1 | R Taxali | Computer Course | Tata McGraw Hills. New Delhi. |
| 2 | Xavier | World Wide Web design with | Tata McGraw Hills. New Delhi. |
| 3 | CURTIN, FOLEY, SEN, MORIN | INFORMATION TECHNOLOGY | ТМН |
| 4 | V. RAJARAMAN (3RD EDITION) | FUNDAMENTALS OF COMPUTERS | PHI |
| 5 | CISTEMS | INTERNET AN | ТМН |

| 6 | SAGMAN | MICROSOFT OFFICE FOR | PEARSON EDUCATION ISBN 81- |
|---|--------------|-----------------------|----------------------------|
| | | WINDOWS('O' LEVEL | 7808-341-8 |
| | | DOEACC) | |
| 7 | C. XAVIER | WORLD WIDE WEB | ТМН |
| 8 | COURTER | MASTERING MS OFFICE - | TECHMEDIA |
| 9 | DAVID D.BUCH | PAGEMAKER 6.5 /7 | BPB PUBLICATION |
| | | PHOTOSHOP 6/ 7 | BPB PUBLICATION |

B. List of Software/Learning Websites

- 1. Microsoft Office Professional 2010
- 2. Norton Antivirus 2012
- 3. Window 7.0
- 4. MS-OFFICE Indic

TGT202:ENGINEERING WORK SHOP PRACTICE (ELECTRICAL)

TEACHING AND EVALUATION SCHEME: The objective of evaluation is not only to measure the performance of students, but also to motivate them for better performance. Students are evaluated on the basis ESE for 40 marks and PA for 60 marks and Students are also evaluated on the basis of internal examinations for 40 marks and external Examination conducted by University examixnation for 60 marks.

| Course | Course Title | Credit | | Total | Marks | | | | Total |
|--------|--------------|---------------|---|-------|-------|----|-----------|-----|-------|
| Code | | Th. Pra/Field | | | Th. | | Practical | | |
| | | | | | | | | | |
| | | | | | Ι | E | ES | PA | 1 |
| | | | | | | | E | | |
| TGT202 | ENGINEERING | 4 | 4 | 8 | 40 | 60 | 80 | 120 | 300 |
| | WORK SHOP | | | | | | | | |
| | PRACTICE | | | | | | | | |
| | (ELECTRICAL) | | | | | | | | |

DETAILED COURSE CONTENTS

| Unit | Major | Topics and Sub-topics |
|---|---|---|
| | Learning | |
| Unit– I | 1a. Use various | 1.1 Pliers, nose plier, cutter, screw driver, tester, |
| Electrica | electrical tools and | test lamp etc. Ammeter, voltmeter, wattmeter, |
| l Tools | measuring instruments. | clip on meter, Multimeter, Megger, etc. |
| Unit– II Cables and Switches | 2a. Select different types of wires, cables, light sources and switches. | 2.1 Single core cable, multicore cable, single strand wire, multi strand wire, shielded wire, different types of light sources etc.; Toggle switch |
| Unit– III Resistor s | 3a. Select/identify different types of resistors. | 3.1 Rheostat, wire wound resistor, Carbon film resistor, Carbon composition resistor, fixed and variable potentiometer etc. |
| Unit–IV Earthing and Electrica I Safety | 4a. Undertaking pipe earthing. | 4.1 Earthing, pipe earthing, plate earthing, Electrical safety tools Electrical safety rules, I.E. rules for electrical hazards and accidents |
| Unit–V Electrica I wiring | 5a.Types of wiring and wiring circuit | 5.1 Types of wiring and system, different wiring circuits. |

LIST OF EXERCISES/PRACTICALS:

The experiments should be properly designed and implemented with an attempt to develop different types of skills leading to the achievement of the above mentioned expected competency.

| Sr. No. | Unit No. | Practicals / Exercises |
|------------|-------------|---|
| 1 | Ι | Identify various tools used for wiring. |
| 2 | Ι | Identify the symbols used in electrical circuit diagrams. |
| 3 | Ι | Identify and connect various electrical measuring instruments and |
| 4 | Ι | Use common testing instruments used in electrical workshops: 1: Test lamp. 2: line tester. 3: Multimeter. 4: Clamp-on |
| 5 | Ι | Connect different domestic appliances to power supply and measure current drawn by them using 1)Ammeter. 2)Tong |
| 6 | Ι | Identify different types of domestic wirings. |
| 7 | II | Identify and specify different types of wires, cables, cable joints |
| 8 | II | Identify different types of light sources, open circuit, closed circuit |
| 9 | III | Identify and specify different types of switches used for different |
| 10 | III | Identify and specify different types of sockets and plugs used for |
| 11 | III | Know the working of various electrical circuit protective devices |
| 12 | I & III | Prepare a meter board for lighting and power installation using MCB, energy meter, fuse unit, DP switch, indicators and bus |
| 13 | IV | Identify and specify different types of conducting, insulating materials, resistors as per standard color code practice. |
| 14 | IV | Conduct mock artificial respiration and first aid exercises to learn |
| 15 | IV | Undertake earthing practice (good demonstration) |
| 16 | V | Carry out following wirings |
| | | a. Tube light withig b Stair case wiring |
| | | c. Godown wiring |
| | | d. parallel loop wiring |

LEARNING RESOURCES:

A. List of Books

| S.No. | Author | Title of Books | Publicatio |
|-------|----------------|--------------------------------|---------------------------|
| 1 | Mithal, G.K. | Electrical Engineering | Khanna Publication ,2011 |
| | | Materials | |
| 2 | Gupta, J.B., & | Electrical engineering | S.K. Kataria & sons, 2012 |
| | Gupta, Renu | materials & | |
| | | semiconductor devices | |
| 3 | Singh, Surjit | Electrical engineering drawing | S.K. Kataria & sons, 2012 |
| 4 | Bhatia, S.L. | Handbook of Electrical | Khanna Publication ,2012 |
| | | Engineering | |
| 5 | Uppal, S.L. & | Electrical Wiring, Estimating | Khanna Publication ,2012 |
| | Garg ,G.C. | and Costing | |

B. List of Major Equipment/ Instrument

- 1) Various tools for wiring such as wire stripper, bearing puller, etc.
- 2) Various electrical measuring instruments such as digital and analogue multimeters, ammeters, voltmeters, wattmeters, frequency meters, phase sequence meters, tong tester, etc.
- 3) Various safety devices for protection of electrical installation, earthing rods, megger, insulation tester, etc..
- 4) Various safety devices used for first aid and electric fire hazards.v. Soldering kit.
- 5) Different types of cables, wires, switches, light sources, resistors, capacitors, inductors, insulating and conducting materials, MCBs, ELCBs, etc.
- 6) Various domestic appliances (e.g. fan, heater, electric iron, geyser etc.)
- 7) Various electrical power supplying equipments (e.g. transformer, variac, d.c.power supply etc)

C. List of Software/Learning Websites

- 1) http://en.wikipedia.org/wiki/Electrical wiring
- 2) http://www.kpsec.freeuk.com/components/switch.htm
- 3) http://home.howstuffworks.com/electrical-tools.htm

TGT203:GINNING TECHNOLOGY-I

TEACHING AND EVALUATION SCHEME: The objective of evaluation is not only to measure the performance of students, but also to motivate them for better performance. Students are evaluated on the basis of internal examinations for 40 marks and external Examination conducted by University examixnation for 60 marks.

| Course | Course Title | Credit | | Total | Ma | arks | Total |
|--------|--------------|---------------|---|-------|--------|------|-------|
| Code | | Th. Pra/Field | | | Theory | | |
| | | | | | Ι | Е | |
| TGT203 | GINNING | 4 | 0 | 4 | 40 | 60 | 100 |
| | TECHNOLOGY 1 | | | | | | |

Topic 1: Definition of Ginning and its yield

- 1.1 Quality of various kapas bolls and their size
- 1.2 Kapas grading and heaping
- 1.3 Moisture in kapas
- 1.4 Attachment Strength of fibers to seeds
- 1.5 Presence of immature seeds / clusters in kapas
- 1.6 Ginning %

Topic 2: Ginning Systems and Working of Roller Gin Machine / Maintenance

- 2.1 Development of Roller gin machine and its maintenance
- 2.2 Gin machine structure, its installation & settings
- 2.3 Kapas feeder and function of beater
- 2.4 Care for fixed knife and moving knife
- 2.5 Size and numbers of roller grooves
- 2.6 Necessity of gears in roller ginning machine

Topic 3: Cleaning Systems for Kapas and Ginned Cotton

- 3.1 Pre cleaning systems / machines
- 3.2 Structure of pre cleaning machines, their settings, effect of various speeds etc.
- 3.3 Systems for cleaning of ginned cotton fibers
- 3.4 Working of post cleaning machines and effects of cleaning on fiber properties

Reference book:

Ginning technology by CIRCOT

TGT204:SPINNING PROCESS-II

TEACHING AND EVALUATION SCHEME: The objective of evaluation is not only to measure the performance of students, but also to motivate them for better performance. Students are evaluated on the basis of internal examinations for 40 marks and external Examination conducted by University examixnation for 60 marks.

| Course | Course Title | Credit | | Total | Ma | ırks | Total |
|--------|------------------|---------------|---|-------|--------|------|-------|
| Code | | Th. Pra/Field | | | Theory | | |
| | | | | | Ι | Е | |
| TGT204 | SPINNING PROCESS | 4 | 0 | 4 | 40 | 60 | 100 |
| | 2 | | | | | | |

Topic 1: Fibers Parallelization and Doubling of Material

- 1.1Principles of Fibers Parallelization / Material Doublings
- 1.2 Methods of Fibers Parallelization
- 1.3 Machinery / Process Parameters Affecting Level of Fibers Parallelization
- 1.4 Effect of Fibers Parallelization on Removal Efficiency of Short Fibers / Fibers Entanglements
 - 1.5 Systems for Doubling of Material
 - 1.6Function of Auto Leveler
 - 1.7 Wrapping of Material at Different Stages of Spinning Process

Topic 2: Attenuation of Material

- 2.1 Methods / Systems for Attenuation of Material
- 2.2 Principles of Drafting
- 2.3 Parameters Affecting Level Attenuation of Material
- 2.4 Effect of Attenuation on Productivity and Quality of Yarn

Topic 3: Yarn Spinning and its Winding

- 3.1 Twisting Method to Convert Fibers into Yarn Thread
- 3.2 Factors Affecting Conversion of Fibers into Yarn
- 3.3 Critical Machinery Parameters for Yarn Preparation
- 3.4 Importance of Winding and its Method
- 3.5 Effect of Winding on Yarn Quality

Practical:

- 1) Identify effect of speed and setting related parameters affecting fibrous neps and short fiber levels.
- 2) Measurement of draft levels of drawing / speed frame and ring frame.
- 3) Identifying causes affecting variation in yarn twist.

Reference book:

Spinning process by SITRA

TGT205: GINNING PRACTICE

TEACHING AND EVALUATION SCHEME: The objective of evaluation is not only to measure the performance of students, but also to motivate them for better performance. Students are evaluated on the basis ESE for 40 marks and PA for 60 marks.

| Course | Course Title | Credit | | Total | Marks | | Total |
|--------|------------------|---------------|---|-------|-----------|-----|-------|
| Code | | Th. Pra/Field | | | Practical | | |
| | | | | | ESE | PA | |
| TGT205 | GINNING PRACTICE | 0 | 6 | 6 | 80 | 120 | 200 |

List of Practical

- 1. Checking performance of kapas transportation system. To study air pressure, revolutions of suction fans, diameter & length of ducting pipe etc.
- Performance checking of pre ginning cleaner in terms of removal of immature bolls. To observe effects of its rollers' speed, settings between various parts, condition of parts on fibers quality etc.
- 3. To observe quantity of kapas from heap to pre ginning cleaner to auto feeder of roller gin machine. Efficiency of labour / machine operators.
- Checking of production of double roller gin machines and their ginning %.
 Speed / settings related parameters affecting production and ginning%.
- 5. To study the effect of condition of various critical parts on performance of roller gin machine.
- To check the performance of ginned lint transportation system. Observing effects of air pressure, shape / position of mouth piece, stationery condenser, ducting diameter / fan RPM etc.
- 7. To study cleaning efficiency of post ginning cleaner. Performance checking of post ginning machine considering type of trash present in the cotton.
- Performance checking of moisture system at ginning. Level of moisture / qualityTopic of moisture in cotton.
- 9. To observe bale size, weight, packing etc. as per ISI norms

TGT206:SPINNING PRACTICE

TEACHING AND EVALUATION SCHEME: The objective of evaluation is not only to measure the performance of students, but also to motivate them for better performance. Students are evaluated on the basis ESE for 40 marks and PA for 60 marks.

| Course | Course Title | Credit | | Total | Marl | KS | Total |
|--------|--------------|---------------|---|-------|-----------|-----|-------|
| Code | | Th. Pra/Field | | | Practical | | |
| | | | | | ESE | PA | |
| TGT206 | SPINNING | 0 | 6 | 6 | 80 | 120 | 200 |
| | PRACTICE | | | | | | |

List of Practicals:

- 1. Find out cleaning efficiency of blow room and carding machineries
- 2. Neps generation level at blow room
- 3. Fibers rupture intensity at blow room
- 4. Neps reduction efficiency at carding
- 5. Waste level at blow room and carding
- 6. Wrapping of slivers of carding / drawing machines
- 7. Measurement of comber lap weight
- 8. Noil level at combing
- 9. Combing efficiency in terms of removal of short fibers / neps
- 10. Setting of sliver hank at finisher draw frame
- 11. Breakage of roving and yarn threads
- 12. Find out roving stretching
- 13. Measurement of Drafting roller pressure / roller eccentricity
- 14. Measurement of suction pressure at ring frame
- 15. Weight of winding cone / moisture level in cones

Data entry on production / efficiency of all spinning machineries